

M A T E R I A L S A F E T Y D A T A S H E E T

I. IDENTIFICATION

MANUFACTURED BY: Vogel Automotive Coatings
1020 Albany Place SE
Orange City, IA 51041

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24 Hour Emergency Telephone
CHEMTREC 1-800-424-9300

General Information:
Mon-Fri 8 AM - 5 PM
712-737-4993

TRADE NAME: AXIS TURBOCHARGER ACR URETHANE ACTIVATOR

MFG. PRODUCT NUMBER: ACH-357-1

II. HAZARDOUS INGREDIENTS

Trade Secret		WT %:	20-50
ACGIH TLV: N.E.	ACGIH STEL: N.E.		
OSHA PEL: N.E.	OSHA CEILING: N.E.		OSHA PEAK: N.E.
VAPOR PRESSURE:	LEL%:		
CAS #67-64-1	Acetone	WT %:	20-50
ACGIH TLV: 500 ppm TWA	ACGIH STEL: 1000 ppm		Footnote: (1)
OSHA PEL: 1000 ppm TWA	OSHA CEILING:		OSHA PEAK:
VAPOR PRESSURE: 185mm Hg60F	LEL%: 2.6%		
CAS #123-86-4	Butyl Acetate	WT %:	5-20
ACGIH TLV: 150 ppm TWA	ACGIH STEL: 200 ppm		Footnote: (1)
OSHA PEL: 150 ppm TWA	OSHA CEILING:		OSHA PEAK:
VAPOR PRESSURE: 7.8mm Hg20C	LEL%: 1.7		
CAS #141-78-6	Ethyl Acetate	WT %:	5-20
ACGIH TLV: 400 ppm TWA	ACGIH STEL:		Footnote: (1)
OSHA PEL: 400 ppm TWA	OSHA CEILING:		OSHA PEAK:
VAPOR PRESSURE: 76mm Hg20C	LEL%: 2.02		
CAS #64742-95-6	Aromatic 100	WT %:	5-20
ACGIH TLV: 25 ppm TWA	ACGIH STEL:		Footnote: (1)
OSHA PEL: 25 ppm TWA	OSHA CEILING:		OSHA PEAK:
VAPOR PRESSURE: 2.7mmHg20c	LEL%: 0.9		
CAS #108-65-6	PropyGlycolMethyletherAcet	WT %:	1-5
ACGIH TLV: NE	ACGIH STEL: NE		Footnote: (1)
OSHA PEL: NE	OSHA CEILING: NE		OSHA PEAK: NE
VAPOR PRESSURE: 3.7mmHg@20C	LEL%: 1.5		

WARNING MESSAGES:

- (1) Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Chronic exposure may cause damage to the central nervous system, respiratory system, lung, eye, skin, liver, gastrointestinal tract, spleen, kidneys, and blood.
- (2) See Section IX for reportable Hazardous Air Pollutants.

III. PHYSICAL DATA

BOILING RANGE: 133-356° F

EVAPORATION RATE: * slower than ether *

PERCENT VOLATILE BY VOLUME: 70.38%

WEIGHT PER GALLON: 7.82 LBS

VAPOR DENSITY: * heavier than air *

ACTUAL VOC (lb/gal): 2.69

EPA VOC (lb/gal): 4.08

EPA VOC (g/L): 488.95

IV. FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: -17° C 1° F

LEL: Refer to Section II

FLAMMABILITY CLASSIFICATION: CLASS 1B

HAZARD CLASSIFICATION: *Flammable Liquid

EXTINGUISHING MEDIA: Use water spray, dry chemical, foam, or Carbon Dioxide. Use water spray to cool fire-exposed containers.

UNUSUAL FIRE AND EXPLOSION HAZARDS: With excessive heat, cans will rupture from internal pressure and discharge flammable contents. Vapors may ignite explosively. Keep away from heat, sparks and flame. Do not smoke. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone. Prevent build up of vapors by opening all windows and doors to achieve cross-ventilation.

SPECIAL FIREFIGHTING PROCEDURES: Burning will produce toxic fumes. Wear self-contained breathing apparatus and full turn-out gear to fight fires. USE WATER WITH CAUTION. Material will float and may ignite on surface of water. Use water spray to keep fire exposed containers cool. Water may be ineffective in fighting the fire.

V. HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE: See Section II.

EFFECTS OF OVEREXPOSURE:

ACUTE- Moderately irritating to the eyes and skin. Vapors may be mildly irritating to the nose, throat and respiratory tract and may be slightly toxic and harmful if inhaled or ingested.

CHRONIC- Repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis. Prolonged inhalation may result in central nervous system depression which may be evidenced by giddiness, headache,

dizziness and nausea; in extreme cases, unconsciousness and death may occur.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:

Asthma, Chronic respiratory disease (e.g. Bronchitis, Emphysema)
Eye disease, Skin disorders and Allergies.

PRIMARY ROUTE(S) OF ENTRY: Eyes, Ingestion, Skin, Inhalation

EMERGENCY AND FIRST AID PROCEDURES:

INHALATION: Remove to fresh air. Restore breathing.

Treat symptomatically. Consult a physician

EYES: Flush immediately with large amounts of water for at least 15 minutes. Consult a physician for medical treatment.

SKIN: Wipe off with towel. Wash with soap and water. Remove contaminated clothing.

INGESTION: Consult a physician

VI. REACTIVITY DATA

STABILITY: *stable*

HAZARDOUS POLYMERIZATION: *will not occur*

INCOMPATIBILITY: Amines, water, strong oxidizing agents, strong reducing agents, strong bases

HAZARDOUS DECOMPOSITION PRODUCTS: Isocyanate-containing vapors.

CONDITIONS TO AVOID: Fire, burning, and welding.

VII. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

Remove all sources of ignition (flames, hot surfaces and electrical, static or frictional sparks). Avoid breathing vapors. Ventilate area. Use non-sparking tools. Remove with inert absorbant.

WASTE DISPOSAL METHOD: Dispose of in accordance with local, state, and federal regulations.

VIII. SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION:

If air concentrations above the TLV are possible, wear a NIOSH/MSHA approved respirator.

VENTILATION: Provide general dilution or local exhaust ventilation in volume and pattern to keep TLV and LEL of most hazardous ingredient in Section II, below acceptable limit.

PROTECTIVE GLOVES: Permeation resistant gloves (butyl rubber, nitrile rubber) should be used. Cover as much of the exposed skin area as

possible with appropriate clothing.

EYE PROTECTION:

Splash proof eye goggles. In emergency situations, use eye goggles with a full face shield.

OTHER PROTECTIVE EQUIPMENT: Where contact is likely, wear rubber apron and boots

HYGIENIC PRACTICES: See Section V

IX. SPECIAL PRECAUTIONS**PRECAUTIONS TO BE TAKEN DURING HANDLING AND STORAGE:**

Keep away from heat. Keep away from sparks, flames and other sources of ignition. Store in a cool, dry place. Keep container closed when not in use. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use with adequate ventilation. Ground and bond containers when transferring material. Use explosion proof equipment. Follow all MSDS/label precautions even after the container is emptied because it may retain product residues. Wash thoroughly after handling.

OTHER PRECAUTIONS: Avoid resealing containers that have been contaminated with water. The resulting reaction could cause a pressure within the container which is great enough to burst the container.

This product contains no reportable Hazardous Air Pollutants.
